



نموذج اجابه لماده الاضافات البترولية ٤١٣ ك

نصف ورقه امتحانيه

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اليوم: الأربعاء مساء ١١-١-٢٠١٧

الزمن: ساعتان

## Model Answer

### Part (B)

Choose the correct answer:

(40 marks)

41. Dewaxing process can be used to remove..... compounds.  
a) Olefinic                      b) **Paraffinic**                      c) Aromatic                      d) Cycloalkanes
42. Aromatic base oil has ..... fluidity at low temperature.  
a) Poor                              b) **High**                              c) Low                              d) Moderate
43. The lowest temperature at which it can vaporize to form an ignitable mixture in air is .....  
a) Pour point.                      b) Self ignite point.                      c) Aniline point.                      d) **Flash point.**
44. The .....is the temperature at which wax crystals begin to appear in oil liquid.  
a) Flash point.                      b) Ignite point.                      c) Aniline point.                      d) **Pour point.**
45. In crude oil, a high pour point is generally associated with high.....content.  
a) **Paraffinic.**                      b) Aromatic.                      c) Naphthenic.                      d) Alcoholic .
46. The lowest temperature at which a mineral oil is completely miscible with an equal volume of aniline is.....  
a) Kraft point.                      b) Ignite point.                      c) **Aniline point.**                      d) Flash point.
47. One of the following compounds isn't a product of the lubricating oil oxidation.  
a) **Resins.**                      b) Acidic compounds.                      c) Lacquers.                      d) **Alkali compounds.**
48. Detergents and dispersant can .....  
a) **Reduce friction.**                      b) Decrease engine life.                      c) Reduce pour point.                      d) a, c.
49. The dispersants ..... deposit precursors in oil.  
a) **Suspend.**                      b) Coagulate.                      c) Aggregate.                      d) Precipitate.
50. ....compounds are used to improve the colour of lubricating oil  
a) Polymeric                      b) Phenolic                      c) Iminic                      d) **Dyes**
51. .... viscosity index means the high change rate in viscosity with the temperature  
a) High                              b) **low**                              c) Moderate                              d) None of them
52. ....is used to improve the pour point and viscosity index  
a) Polypropylene                      b) Polybutylene                      c) Polyethylene                      d) **Polymethacrylate**
53. The quality of lubricating oil increased by .....pour point  
a) **Decreasing**                      b) Increasing                      c) Elevating                      d) b, c
54. Basic sulphonate compounds are used as ..... additives  
a) Anticorrosion                      b) Detergent                      c) Dispersant                      d) **All of them**
55. From the advantages of solvent used in solvent extraction process are .....  
a) Chemically changed                      b) Low selectivity                      c) Hard to handle                      d) **None of them**
56. The solvent used in deasphalting process is....  
a) Butane                              b) Propene                              c) Toluene                              d) **Propane**
57. ....are the most widely used as antifoaming additives.  
a) Carboxylics                      b) Amines                              c) Phenols                              d) **Organic silicon polymers**
58. From the advantages of Lubricating oils additives is .....  
a) Must not interfere with each other                      b) chemically unchanged  
c) More chemically reactive the base oil                      d) **all of them**
59. Polymethacrylates can be used as.....  
a) Antifoaming additives                      b) **Pour point depressants**                      c) Colour additives                      d) All of them
60. The metal components of an engine can be protected from corrosion process by.....  
a) Inhibition of oil oxidation                      b) Acid neutralization                      c) Protective film formation                      d) **All of them**

61. ....is used to reduce mild wear by forming a protective film on metal surfaces  
 a) Neutral material      b) **Polar materials**      c) Nonpolar material      d) None of them
62. Zinc dithiophosphates are good ..... destroyer  
 a) Acid      b) Ester      c) **Peroxide**      d) Amine
63. Lubricating oils can be classified according to their physical properties as..... additives  
 a) Dispersants      b) **Viscosity improvers**      c) Anticorrosion      d) Antifoam
64. Solvent extraction is very important to remove..... compounds.  
 a) Aliphatic      b) Paraffinic      c) **Aromatic**      d) Olefinic
65. Deasphalting processes used to dissolve ..... compounds in the top and asphaltenic compounds are withdrawn from the bottom.  
 a) Olefinic      b) **Paraffinic**      c) Aromatic      d) Cycloalkanes
66. Finishing treatment can be used to remove ..... compounds.  
 a) Nonpolar      b) **Polar**      c) Neutral      d) Cycloalkanes
67. Viscosity index improvers are ..... molecular weight polymers.  
 a) **Long chain, high**      b) Short chain, high      c) Long chain, low      d) Short chain, low
68. .... compounds are the most widely used detergents additives.  
 a) **Sulfonates**      b) Aromatic      c) Nitrogenates      d) Paraffines
69. Friction modifiers may be.....  
 a) Carboxylic acids      b) Phosphoric acids      c) Amines or amides      d) **All of them**
70. The chemical nature of the film formed in the Corrosion inhibition process is.....  
 a) Carboxylated compounds      b) Sulphonates compounds  
 c) **Zinc dialkyl dithiophosphates**      d) All of them
71. Antifoaming additives are used to ..... of foam.  
 a) Decrease amount      b) Weak the droplet      c) Reduce the stability      d) **All of them**
72. .... additives are used to prevent harmful carbon and sludge deposits.  
 a) Antiwear      b) Antifriction      c) **Detergent or dispersants**      d) Anticorrosion
73. Pour point depressant .....the growth of wax crystals and their capacity to adsorb the liquid oil to form gel.  
 a) **Decrease**      b) Raises      c) Increases      d) None of them
74. The rate of change in viscosity with temperature can be expressed in terms of.....  
 a) Thermal viscosity      b) Kinematic viscosity      c) **Viscosity index**      d) Viscosity.
75. Paraffinic base oil has ..... volatility and high flash point  
 a) High      b) **Low**      c) Moderate      d) None of them
76. The pour point depressant can be occurred by .....  
 a) Removing the long chain alkane  
 b) Addition of polyester compounds  
 c) Increasing of aromatic compounds  
 d) **All of them**
77. Color and fluorescence additives can be used to.....  
 a) Reduce friction      b) Depress oil pour point      c) Prevent rust formation      d) **None of them**
78. Lubricating oil has no ..... point  
 a) Flash      b) Pour      c) Boiling      d) **Freezing**
79. The pour point is typically ..... the cloud point.  
 a) Higher than      b) **Lower than**      c) Equal      d) b, c
80. The pH of lubricating oil must be .....5.5  
 a) Lower than      b) **Higher than**      c) Equal      d) All of them

*With my best wishes*  
*Dr. Ahmed Tantawy*